

# Safety Data Sheet

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## 1. Identification of Substance

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**Product Name:**

**Trade Name:** Coloured Thermographic Powders (All Grades)

**Supplier Name:**

**Address:**

**Telephone Number:**

**Fax Number:**

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## 2. Hazards Identification

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**Most important hazards:** Low Hazard for usual Industrial or Commercial Handling

**Specific Hazards:** R38 - Irritating to Skin  
R34 - When Molten may cause Burns

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## 3. Composition/Information of Ingredients

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**Chemical nature of preparation:** Polyamide Resin CAS-No 68154-52-9  
Fatty Acids, C18-unsatd, dimers, polymers with azelaic acid, ethylenediamine, hexamethylenediamine, stearic acid coloured pigment  
CAS-No. Proprietary Concentration <2%

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## 4. First Aid Measures

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**Inhalation:** Remove to fresh air & seek medical advice  
**Eye contact:** Wash with plenty of water for at least 15 mins and seek medical advice  
**Skin contact:** Wash skin with plenty of soap and water. If Molten cool with water. Do not attempt to remove or use solvents. Seek urgent medical advice.  
**Ingestion:** Do not induce vomiting. Never give anything by mouth to an unconscious person. Seek urgent medical advice.

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## 5. Fire Fighting Measures

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**Unusual Fire & Explosion Hazards** Toxic Vapours (such as Carbon Monoxide) may release during fire, respiratory protection should be

provided. Material must be exposed to relatively high temperatures before ignition can occur.

**Suitable extinguishing media:** Water, Foam Carbon Dioxide or Dry powder

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## 6. Accidental Release Measures

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**Personal precautions:** Avoid Breathing vapours  
**Environmental precautions:** Prevent it entering drains. This material is not a Hazardous waste.  
**Methods for cleaning up:** Sweep material and reuse if possible, otherwise deposit in a waste container. Dispose of in accordance with local non-hazardous waste disposal regulations.

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## 7. Handling and Storage

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**Handling:** Do not Eat, drink or smoke while handling. Avoid contact with Skin, eyes and clothes. Wear gloves & goggles when working with this material. Avoid contact with molten product and wear clothing to protect exposed skin.  
**Storage:** Store at room temperature in original containers. Cardboard, tins or polythene containers.

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## 8. Exposure Controls/Personal Protection

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**Personal protection equipment:** Wear gloves & goggles when working with this material  
**Respiratory protection:** Use in a well-ventilated area  
**Engineering Measures:** Provide adequate ventilation  
**Eye Protection:** Goggles should be worn  
**Skin and body protection:** Gloves should be worn  
**Hygiene measures:** Keep away from food and drink. Avoid contact with skin and eyes. Wash hands before breaks and at the end of the day.

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## 9. Physical and Chemical Properties

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**Appearance:** Coloured Powder  
**Odour:** little Intrinsic Odour  
**Melting point/range:** +115 C  
**Vapour pressure (20°C):** 1 Mb  
**Solubility in Water:** Negligible (<0.1%)  
**Reactivity with water** None  
**Specific gravity (20°C)** <0.98 (water = 1)  
**Evaporation Rate** Approx 0 (nBuAc=1)

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## 10. Stability and Reactivity

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**Stability:** Stable, even under fire exposure conditions, and is not reactive with water  
**Hazardous Polymerisation:** Will not occur  
**Hazardous decomposition Products:** Not known

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**11.Toxicological Information**

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<b>Eyes:</b>	Burning, itching and redness
<b>Skin:</b>	Itching, redness and dryness
<b>Ingestion:</b>	May cause nausea and vomiting
<b>Acute Oral toxicity</b>	LD50 > 5000 mg/kg body weight

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**12.Ecological Information**

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There is no data available but do not allow it to enter drains or watercourses

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**13.Disposal Considerations**

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In accordance with local and national considerations

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**14.Transport Information**

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<b>General Information:</b>	Not hazardous according to RID, ADR, ADNR, IMDG, IATA-DGR, CFR and TDG
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The transport information provided represents the regulatory transport classification of The product without consideration to packaging, quantity, or model restrictions and exceptions. It is the user's responsibility to determine the appropriate packaging and Modal Requirements and/or limitations for the product quantity being shipped

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**15.Regulatory Information**

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Users must make their own assessment of the risk encountered in their own individual workplace. The information contained in the data sheet will provide the basic information to undertake these assessments.

<b>TSCA Inventory Status:</b>	This product and/or all of its components are either included on or exempt from the TSCA Inventory of the Chemical Substance
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**SARA 311/312**

<b>Hazardous categories:</b>	N/A
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<b>TSCA 12(b) Components:</b>	N/A
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<b>SARA 313 Toxic Chemicals</b>	N/A
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<b>SARA 302 Extremely hazardous Substances</b>	N/A
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<b>CERCLA hazardous Chemicals:</b>	N/A
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**16.Other Information**

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The information in this sheet is based on current state of knowledge  
This product should not be used for any other purpose than as specified in section 1  
None of the materials known to be contained in this product are known to Powder Arts to be carcinogenic.  
The information relates to the specific product designated and may not be valid if it is used

Revised 07/10/2016

# Safety Data Sheet

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## 1. Identification of Substance

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**Product Name:** Premix Hiflo Gloss 614 / Crystalina H322  
.008 - 41

**Supplier Name:**

**Address:**

**Telephone Number:**

**Fax Number:**

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## 2. Hazards Identification

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**Most important hazards:** Low Hazard for usual industrial or commercial handling

**Specific Hazards:** R38 - Irritating to skin.

**EU Classification  
Regulation No 1272/2008** Non-Hazardous

**Directive 67/548/EEC** Non-Hazardous

**Directive 1999/45/EEC** Not a Hazardous Substance or mixture

**EU Labelling  
Regulation No 1272/2008** Does not need to be labelled in accordance with CLP

**Precautionary Statements** Do not handle until entire SDS has been read and understood

**P202**

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## 3. Composition/Information of Ingredients

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<b>Key Ingredients</b>	<b>Target %</b>	<b>CAS#</b>
Polyester	70.00	25038-59-9
Polyurethane	30.00	9051-89-2

**Chemical Composition:** Polyamid Resin CAS-No. 68154-52-9  
Fatty acids, C18-unsatd., dimers, polymers with  
azelaic acid, ethylenediamine, hexamethylenediamine,  
stearic acid  
R34 - When Molten may cause burns

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#### 4. First Aid Measures

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<b>Inhalation:</b>	Remove to fresh air and seek medical Advice
<b>Skin contact:</b>	If signs of irritation appear, wash skin with plenty of soap & water. If Molten, cool with water. Do not attempt to remove or use solvents. Seek urgent medical advice.
<b>Eye contact:</b>	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and seek medical advice.
<b>Ingestion:</b>	Do not induce vomiting. Never give anything by mouth to an unconscious person. Seek urgent medical advice.
<b>Other Notes:</b>	Treat Per Symptoms
<b>General Advice:</b>	Wear protective equipment during processing and handling

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#### 5. Fire Fighting Measures

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<b>Unsuitable extinguishing media:</b>	No Data
<b>Suitable extinguishing media:</b>	Dry Chemical, CO2, Water, Foam
<b>Unusual Fire &amp; Explosion Hazards:</b>	Toxic vapours, (such as carbon monoxide) may be released during fire, respiratory protection should be provided. Material must be exposed to relatively high ambient temperatures before ignition can occur.
<b>Special Protective Equipment:</b>	As required by local regulations

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#### 6. Accidental Release Measures

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<b>Personal precautions:</b>	Use personal protective equipment and avoid breathing vapours
<b>Environmental precautions:</b>	Do not flush into sewers or introduce into waterways
<b>Methods for cleaning up:</b>	Disposal of Industrial Waste as per local regulations.

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#### 7. Handling and Storage

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<b>Handling:</b>	Wear protective work clothing, gloves and safety goggles. Do not eat drink or smoke while handling
<b>Storage:</b>	Store in a cool dry place in original containers with adequate ventilation.

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#### 8. Exposure Controls/Personal Protection

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<b>Personal protection equipment:</b>	Wear both Gloves and goggles when working with this material
<b>Respiratory protection:</b>	Use a well-ventilated area and wear a dust mask

<b>Skin &amp; Body protection:</b>	Gloves should be worn, long sleeved clothing and sensible shoes
<b>Eye Protection:</b>	Goggles should be worn
<b>Hygiene measures:</b>	Normal industrial hygiene procedures should be observed.

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## 9. Physical And Chemical Properties

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<b>State</b>	Solid
<b>Appearance</b>	Flakes
<b>Colour</b>	Multi Colour White Undertone
<b>Odour</b>	Characteristics of Resin
<b>Odour</b>	Threshold No Data
<b>PH</b>	No Data
<b>Melting point</b>	+115C (Initial Glass Transition)
<b>Boiling point</b>	No Data
<b>Flash point</b>	No Data
<b>Evaporation Rate</b>	Approx 0 (nBuAc=1)
<b>Flammability</b>	No Data
<b>Vapour pressure 20C</b>	1Mb
<b>Vapour Density</b>	No Data
<b>Specific Gravity</b>	1.3, 0.98 (water = 1)
<b>Solubility</b>	Slight in water and organic solvent
<b>Partition Coefficient</b>	No Data
<b>Autoignition temperature</b>	No Data
<b>Decomposition temperature</b>	400F
<b>Viscosity</b>	No risk
<b>Bulk Density</b>	N/A
<b>Molecular Weight</b>	N/A

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## 10. Stability And Reactivity

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<b>Stability:</b>	Stable under normal conditions
<b>Materials to avoid:</b>	Acides, Alkalis and strong oxidisers
<b>Hazardous decomposition products:</b>	Smoke/gases - Carbon monoxide/hydrocarbons
<b>Other known hazards:</b>	Dense black smoke when burned with sufficient oxygen

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## 11. Toxicological Information

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<b>Routes of Exposure</b>	Eye Contact, Skin Contact, Inhalation
<b>Acute Toxicity</b>	LD50 > 5000 mg/kg body weight
<b>Oral</b>	May cause nausea and vomiting
<b>Skin</b>	Itching, Redness and dryness
<b>Eyes</b>	Burning, Itching, redness
<b>Respiratory</b>	Irritant, Decomposition vapours may cause adverse effects
<b>Dermal Sensitisation</b>	No Data
<b>Carcinogenicity</b>	No Data
<b>Mutagenicity</b>	No Data
<b>Reproductive Toxicity</b>	No Data
<b>Specific Organ Toxicity</b>	<b>Single Exposure</b> No Data

Repeat Exposure      No Data

Aspiration Hazard                      No Data

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**12. Ecological Information**

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Ecotoxicological Data	No Data
Environmental Effects	No Data
Degradability	No Data
Bioaccumulation	No Data
Mobility	Insoluble
Other	Not expected to produce adverse environmental effects

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**13. Disposal Considerations**

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In accordance with local and national considerations

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**14. Transport Information**

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**General Information:**                      Not hazardous according to RID, ADR, ADNR, IMDG, IATA-DGR, CFR and TDG.

The transport information provided represents the regulatory transport classification of the product without consideration to packaging, quantity, or modal restrictions and exceptions. It is the user's responsibility to determine the appropriate packaging and modal requirements and/or limitations for the product quantity being shipped.

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**15. Regulatory Information**

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**Inventory Status of Components**

TSCA	Listed or exempt
DSL	Listed or exempt
NDSL	Not Listed
EINECS	Listed or exempt
All others	Unknown

**USA Management Information for Product**

SARA	Not reportable
OSHA	Not regulated
CERCLA	Not regulated
EPCRA	Not regulated
Risk Phrases	R-22 Harmful if Swallowed R-36/37 Irritating to eyes and respiratory system (section 2,10,11)
Safety Phrases	S-20 When handling do not eat or drink S-22 Do not breathe dust S-25 Avoid contact with eyes S-26 In case of contact with eyes, rinse with water and seek medical advice
California Proposition 65:	No California Proposition 65 listed chemicals are known to be present.

Users must make their own assessment of the risk encountered in their own individual workplace. The information contained in the data sheet will provide the basic information to undertake these assessments.

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## **16. Other Information**

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**Recommended use**                      Supplied for use in thermography, a print finishing process

**This information relates only to the material designated herein and does not apply to use in combination with any other materials or in any other process. The information is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.**

SAFETY DATA SHEET compiled according to 1907/2006/EC, 1272/2008/EC, 67/548/EEC, 1999/45/EC. The information and recommendations contained herein are based on current available data and believed to be accurate and given in good faith; Powder Arts Thermography Warehouse Ltd makes no warranty, either express or implied, including fitness and merchantability. Users should consider this data only as a supplement to other information available from all sources, and should incorporate these into programs for the proper use and disposal of these materials and the health and safety of employees and customers.

**Nov 2017**



## Safety Data Sheet

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### 1. Identification of Substance

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**Product Name:** Metallic Thermography Powder

**Supplier Name:**

**Address:**

**Telephone Number:**

**Fax Number:**

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### 2. Hazards Identification

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**Most important hazards:** No hazard deemed to be of major importance

**Specific Hazards:** None Known

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### 3. Composition/Information of Ingredients

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**Chemical nature of preparation:** Dimer acid based polyamide 99.5%

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### 4. First Aid Measures

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**Inhalation:** Remove to fresh air

**Skin contact:** Wash with soap and water

**Eye contact:** Irrigate with water. If symptoms persist - seek medical attention

**Ingestion:** Drink plenty of water - seek medical attention

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### 5. Fire Fighting Measures

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Combustion only takes place at high temperatures. Use extinguishing measures suitable for the environment.

**Suitable extinguishing media:** Chemical, CO<sup>2</sup>, Water

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## 6. Accidental Release Measures

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<b>Personal precautions:</b>	Use personal protective equipment
<b>Environmental precautions:</b>	No special precautions required
<b>Methods for cleaning up:</b>	Pick up spilled material, containerise. Vacuum or flush with water to remove residue. If spilled, may result in slippery conditions. Should be cleaned up immediately.

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## 7. Handling And Storage

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<b>Handling:</b>	No special technical measures or handling advice required.
<b>Storage:</b>	Store at room temperature in original containers . Store at room temperature in original containers. Cardboard, tins or polythene containers.

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## 8. Exposure Controls/Personal Protection

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<b>Personal protection equipment:</b>	N/A
<b>Respiratory protection:</b>	Not required
<b>Hand protection:</b>	Not required
<b>Eye Protection:</b>	Not required
<b>Skin and body protection:</b>	Not required
<b>Hygiene measures:</b>	Keep away from food and drink. Avoid contact with skin and eyes. Wash hands before breaks and at the end of the day.

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## 9. Physical And Chemical Properties

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<b>Appearance:</b>	Coloured particulate
<b>Odour:</b>	Very mild, resinous
<b>PH:</b>	N/A
<b>Boiling point/range:</b>	N/A
<b>Melting point/range:</b>	110°C – 125°C
<b>Flash point:</b>	> 100°C
<b>Autoignition temperature:</b>	N/A
<b>Explosion limits:</b>	No risk
<b>Vapour pressure (20°C):</b>	N/A
<b>Specific gravity (20°C)</b>	N/A

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## 10. Stability And Reactivity

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<b>Stability:</b>	Stable under normal conditions
<b>Materials to avoid:</b>	N/A
<b>Hazardous decomposition products:</b>	None under normal use

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## 11. Toxicological Information

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<b>Eyes:</b>	May cause irritation
<b>Skin:</b>	Prolonged contact may cause irritation
<b>Inhalation:</b>	May cause irritation
<b>Ingestion:</b>	Possible irritation of susceptible persons
<b>Acute toxicity</b>	N/A

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**12. Ecological Information**

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Information under review

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**13. Disposal Considerations**

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In accordance with local and national considerations

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**14. Transport Information**

---

Not classified as hazardous

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**15. Regulatory Information**

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<b>Contains:</b>	-
<b>Symbols:</b>	N/A
<b>R-phases:</b>	N/A
<b>S-phases:</b>	N/A

Users must make their own assessment of the risk encountered in their own individual workplace. The information contained in the data sheet will provide the basic information to undertake these assessments.

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**16. Other Information**

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<b>Recommended use:</b>	For thermography, a print finishing process
<b>HS (harmonize system) No.:</b>	39089000010

**This information relates only to the material designated herein and does not apply to use in combination with any other materials or in any other process. The information is not to be considered as a warranty quality specification and we assume no liability in connection with its use.**

**Dated 13.02.2017**

## Safety Data Sheet

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### 1. Identification of Substance

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**Product Name:** Pearlescent & Non-Metallic Thermography Powder

**Supplier Name:**

**Address:**

**Telephone Number:**

**Fax Number:**

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### 2. Hazards Identification

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**Most important hazards:** No hazard deemed to be of major importance

**Specific Hazards:** None Known

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### 3. Composition/Information of Ingredients

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**Chemical nature of preparation:** Dimer acid based polyamide 99.4%  
Zinc Sterate 0.3%  
Pigments 0.3%

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### 4. First Aid Measures

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**Inhalation:** Remove to fresh air  
**Skin contact:** Wash with soap and water  
**Eye contact:** Irrigate with water. If symptoms persist – seek medical attention  
**Ingestion:** Drink plenty of water - seek medical attention

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### 5. Fire Fighting Measures

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Combustion only takes place at high temperatures. Use extinguishing measures suitable for the environment.

**Suitable extinguishing media:** Chemical, CO<sup>2</sup>, Water

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## 6. Accidental Release Measures

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**Personal precautions:** Use personal protective equipment  
**Environmental precautions:** No special precautions required  
**Methods for cleaning up:** Pick up spilled material, containerise. Vacuum or flush with water to remove residue. If spilled, may result in slippery conditions. Should be cleaned up immediately.

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## 7. Handling and Storage

---

**Handling:** No special technical measures or handling advice required.  
**Storage:** Store at room temperature in original containers .  
Store at room temperature in original containers.  
Cardboard, tins or polythene containers.

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## 8. Exposure Controls/Personal Protection

---

**Personal protection equipment:** N/A  
**Respiratory protection:** Not required  
**Hand protection:** Not required  
**Eye Protection:** Not required  
**Skin and body protection:** Not required  
**Hygiene measures:** Keep away from food and drink. Avoid contact with skin and eyes. Wash hands before breaks and at the end of the day.

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## 9. Physical And Chemical Properties

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**Appearance:** Colourless particulate  
**Odour:** Very mild, resinous  
**PH:** N/A  
**Boiling point/range:** N/A  
**Melting point/range:** 110°C - 125°C  
**Flash point:** > 100°C  
**Autoignition temperature:** N/A  
**Explosion limits:** No risk  
**Vapour pressure (20°C):** N/A  
**Specific gravity (20°C)** N/A

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## 10. Stability And Reactivity

---

**Stability:** Stable under normal conditions  
**Materials to avoid:** N/A  
**Hazardous decomposition products:** None under normal use

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## 11. Toxicological Information

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**Eyes:** May cause irritation  
**Skin:** Prolonged contact may cause irritation  
**Inhalation:** May cause irritation

**Ingestion:**  
**Acute toxicity**

Possible irritation of susceptible persons  
N/A

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**12. Ecological Information**

---

Information under review

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**13. Disposal Considerations**

---

In accordance with local and national considerations

---

**14. Transport Information**

---

Not classified as hazardous

---

**15. Regulatory Information**

---

**Contains:** -  
**Symbols:** N/A  
**R-phases:** N/A  
**S-phases:** N/A

Users must make their own assessment of the risk encountered in their own individual workplace. The information contained in the data sheet will provide the basic information to undertake these assessments.

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**16. Other Information**

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**Recommended use:** For thermography, a print finishing process  
**HS (harmonize system) No.:** 39089000010

**This information relates only to the material designated herein and does not apply to use in combination with any other materials or in any other process. The information is not to be considered as a warranty quality specification and we assume no liability in connection with its use.**

**December 2017**

## **Safety Data Sheet**

### **1 - Product Identification**

**Product Name:**

**Manufacturer / Supplier:**

**Address:**

**Telephone:**

**Fax:**

### **2. Hazard Identification**

**Most Important Hazard:**

R38 - Irritating to skin.

R34 - When Molten may cause burns

### **3. Composition / Information on Ingredients**

**Chemical Composition:**

Proprietary mix of Thermography Powder & Polyester / Co-polyester shapes

No hazardous materials present as defined by Chemicals (Hazard Information and Packaging) Regulations (CHIP).

**Substance:**

Polyethylene Terephthalate

**CAS Number:**

25038-91-9 or 25640-14-6

**Percentage:**

Percentage Varies with Mix but no more than 17.5%

**Substance:**

Acrylates Co-polymer

**CAS Number:**

Proprietary

**Percentage:**

Percentage Varies with Mix but no more than 7.5%

**Substance:** Amorphous Silica  
**CAS Number:** 63231-67-4  
**Percentage:** Percentage Varies with Mix but no more than 0.025%

#### 4. First Aid Measures

**Inhalation:** Not required  
**Eyes:** Immediately flush eyes with plenty of water for 10 minutes.  
**Skin:** Wash skin with plenty of soap & water.  
**Ingestion:** Do not induce vomiting. Never give anything by mouth to an unconscious person. Seek urgent medical advice.

#### 5. Fire Fighting Measures

**Extinguishing Media:** Water, Foam, Carbon Dioxide, or Dry Powder  
**Unusual Fire and Explosion Hazards:** Dense black smoke is emitted when burned without sufficient oxygen. Toxic vapours, (such as carbon monoxide) may be released during fire, respiratory protection should be provided. Material must be exposed to high ambient temperatures before ignition can occur. Wear protective, pressure, self-contained breathing apparatus for all fires.

#### 6. Accidental Release Measures

**Environmental Precautions:** Prevent it entering drains. This material is not a hazardous waste.  
**Methods for Cleaning:** Sweep material and reuse if possible, otherwise deposit in a waste container. Dispose of in accordance with local non-hazardous waste disposal regulations.

#### 7. Handling and Storage



**Handling Precautions:** Do not eat, drink or smoke whilst handling.  
Wear gloves and goggles when working with this material.

**Storage Practice and Conditions:** The product is packed in tins or cardboard boxes.  
The product should be stored in their original packing in a dry atmosphere. No special precautions are necessary.  
Indefinite shelf life in natural state.

## 8. Exposure Control & Personal Protection

**Engineering Measures:** Provide adequate ventilation.

**Exposure Limits:** Amorphous Silica Dust 10mg/m<sup>3</sup>

**Personal Protection Equipment:** Wear gloves and goggles when working with this material.

**Hygiene Measures:** Normal industrial hygiene procedures should be observed.

**Skin:** Gloves should be worn for the comfort of employees.

**Eyes:** Safety goggles should be used for the comfort of employees.

**Respiratory System:** Use in a well-ventilated area otherwise use an approved dust respirator.

## 9. Physical & Chemical Properties

**Appearance:** Coloured Powder mixed with Iridescent Coloured Film Particles

**Odour:** Slight Amine Odour.

**Boiling Point:** + 200 C

**Melting Point:** + 115 C

**Vapour Pressure 20C:** Negligible / 1mB

**Solubility in Water:** Insoluble

**Reactivity with Water:** None

**Specific Gravity:** < 0.98 (Water =1)

**Flammability:** Combustible

## 10. Stability & Reactivity

**Stability & Reactivity:** Stable

**Conditions to avoid:** Temperatures over 300 C will release combustible gases.

**Materials to avoid:** Acids, Alkalis and Strong Oxidisers.

**Hazardous decomposition products:** Smoke & Noxious Gases (Carbon Monoxide & Hydrocarbons)

## 11. Toxicological Information

**Acute Toxicity:** There is no data available but considered non-toxic given the ingredients used.

**Skin Contact:** May cause Itching, redness, dryness

**Eye Contact:** May cause Burning, itching, redness

**Ingestion:** May cause nausea and vomiting

**Chronic Toxicity:** Inconsistent data in workers shows some evidence that Chronic overexposure may lead to pneumoconiosis (adverse lung affects). However, generation of sufficient Silica dust levels from this material to produce such adverse effects seems unlikely.

## 12. Ecological Information

There is no data available but do not allow it to enter drains or watercourses.

## 13. Disposal Considerations

Dispose in accordance with local non-hazardous waste disposal regulations.

#### **14. Transport Information**

**Classification Data:** Not classified as dangerous for transportation.

#### **15. Regulatory Information**

Users own assessment of workplace risks (ie Health and Safety at Work Act and COSHH Regulations) also apply to the use of this product at work.

#### **16. Other Information**

The information given in this sheet is based is on our current state of knowledge.

This product should not be used for any other purpose than as specified in section 1.

None of the materials known to be contained in this product are known to Powder Arts to be carcinogenic.

The information relates to the specific product designated and may not be valid if it is used in combination with other materials or processes.

The information is not to be construed as warranty or implied. It is the user's responsibility to satisfy themselves as to the application of the information and recommendations given for their use.

**Dated: 11/2017**